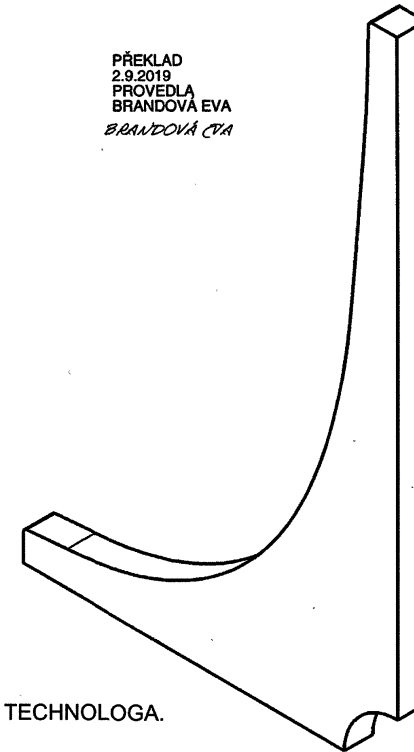


PŘEKLAD
2.9.2019
PROVEDLA
BRANDOVÁ EVA
BRANDOVÁ ČVA



(A) -ZM/19/00772-PŘIDÁN MATERIÁL DLE POŽADAVKU TECHNOLOGA.

13.11.2019 HRUBÝ

t=8

Non-dimensioned details
according to 3D-Data

Nezobrazené detaily podle 3D dat.

14 -11- 2019

ARCHIV

ZM/19/00772

Condition at time of delivery

de-scaled (degree of purity
SA 2 1/2 acc. ISO 8501-1) X
without burrs acc. WN 11310 X

Permissible top-end rounding
during flame cutting (also
positive bead acc. WN 10572)

oil-free / free of grease X
oiled
oiling permissible

alternatively identify condition
at time of delivery with an X

Tolerances for section
to DIN 6930 Part 2
accuracy grade m

outline length WN 10535

outer 518 mm

inner mm

First angle projection		02	changed cutout	143678		
			material only S355MC			
General tolerance (GT) in mm			Index alteration			
Size range			Inspection dim.	Date	Name	Material: S355MC
L = 30 ≤ 120 ≤ 400 ≤ 1000			Auxiliary dim.			Blank no:
GT coarse			Drawn	20.7.2012	D.Hen	Title:
L 1 2 3 4			Checked	24.7.2012	M.Pentz	crosspiece seat support
Lengths (L) and angle (α) = ± GT			Auth'd	24.7.2012	B.Cajan	
Tolerance Symbols ISO 1101			Mcheck	25.7.2012	P.Fruehwein	PROD. Scale 1:1
○ roundness = 1/2a-Tol.						Drawing number 11204330202
□ straightness/flatness = GT						
⊙ concentricity/run out = GT						
≡ symmetry = GT						
/ / parallelism = GT						Sheet: of: 1
⊕ position = GT						1 (A)
Languages: de, en			Confidential document Refer to protection notice ISO 1606			
			Repl.			
			Orig.			

Released

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